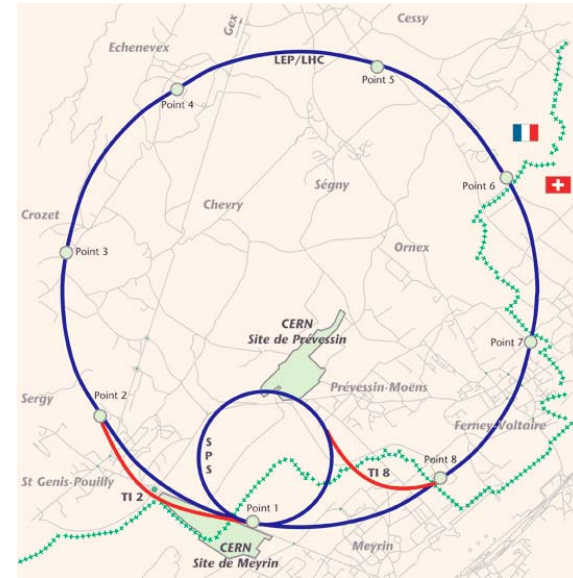
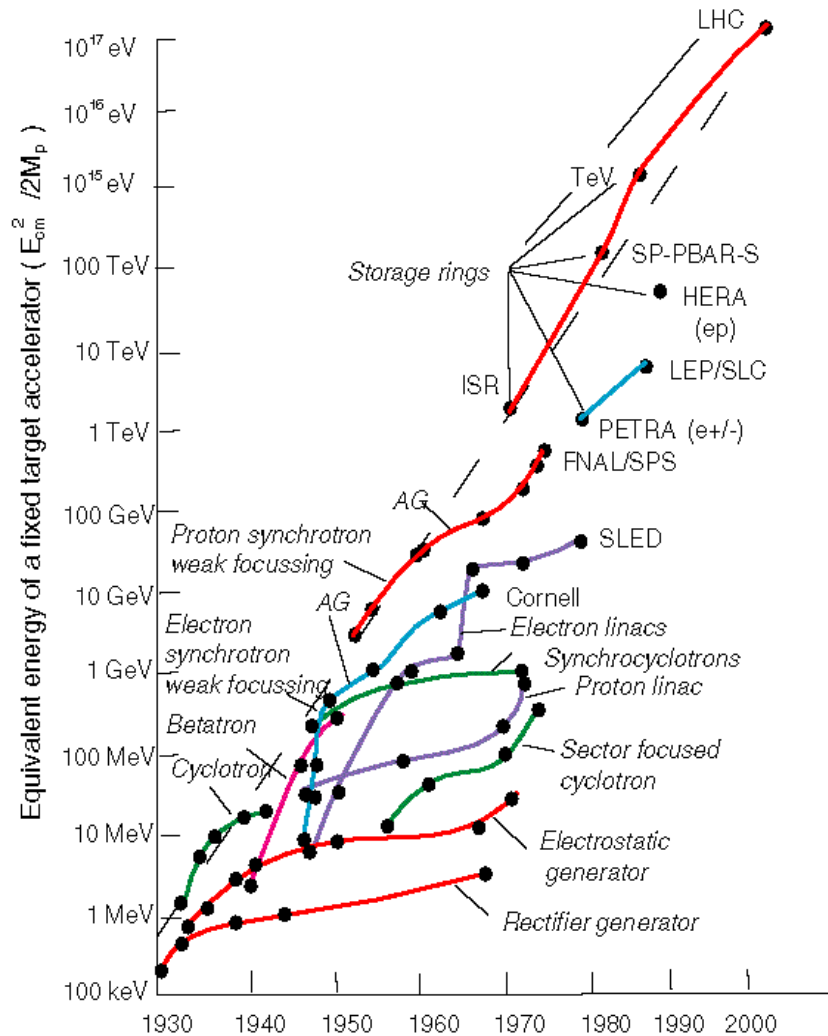


# **High Field Superconducting Magnets for Accelerators – Thinking outside the Box**

**Tom Taylor**  
**CERN**

**Erice Workshop, October 26 - 31, 2003**

# Accelerator Energy and Magnetic Field



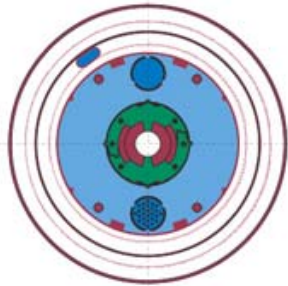
$$F = q \cdot v \cdot B = mv^2 / \rho$$

$$p = q \cdot \rho \cdot B$$

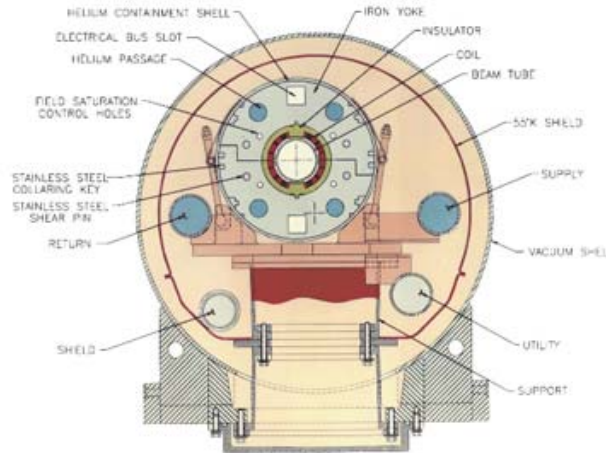
$$P [\text{TeV}/c] = 0.3 \cdot \rho [\text{km}] \cdot B [\text{Tesla}]$$

Large Radius and High Field

# Dipole Magnets from 3 to 9 T



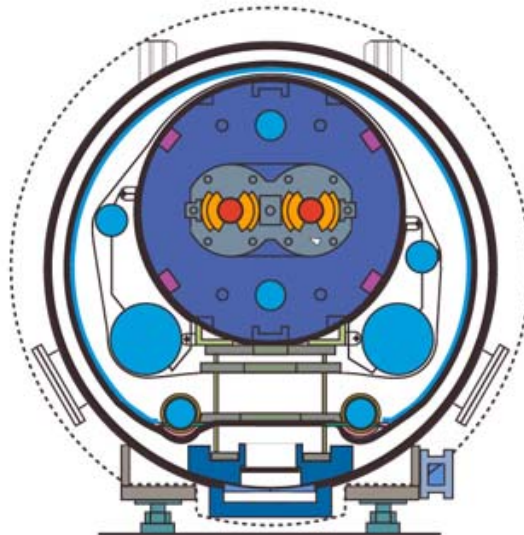
**HERA**  
 $B = 4.7 \text{ T}$   
 BORE : 75 mm



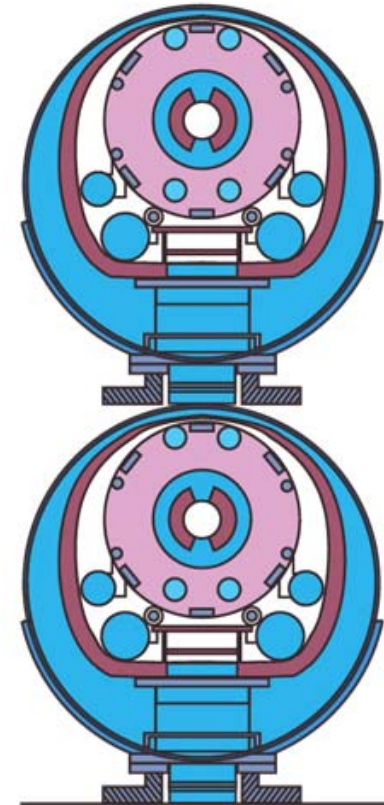
**RHIC**  
 $B = 3.5 \text{ T}$   
 Bore : 80 mm



**TEVATRON**  
 $B = 4.5 \text{ T}$   
 Bore : 76 mm

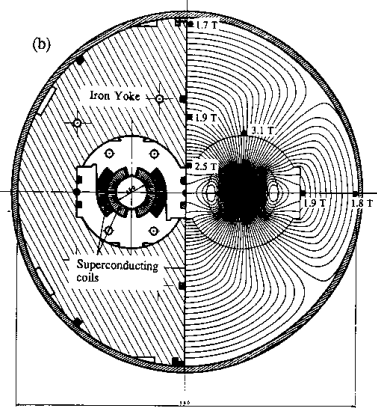
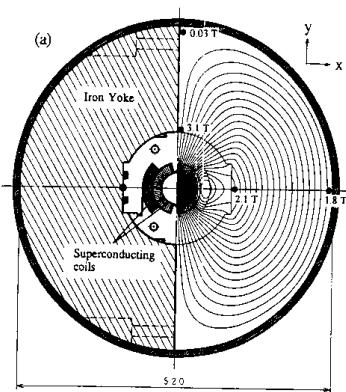


**LHC**  
 $B = 8.3 \text{ T}$   
 Bore : 56 mm

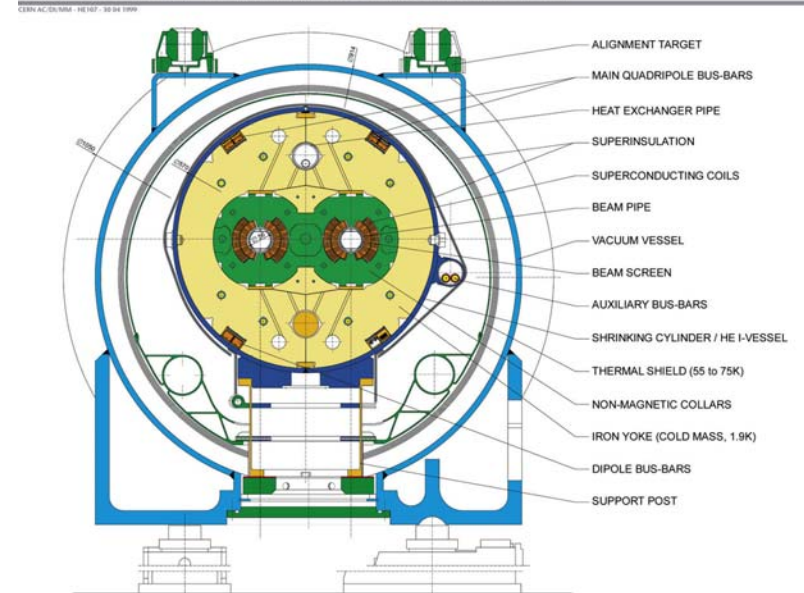


**SSC**  
 $B = 6.6 \text{ T}$   
 Bore : 50-50 mm

# LHC Twin Aperture Dipoles

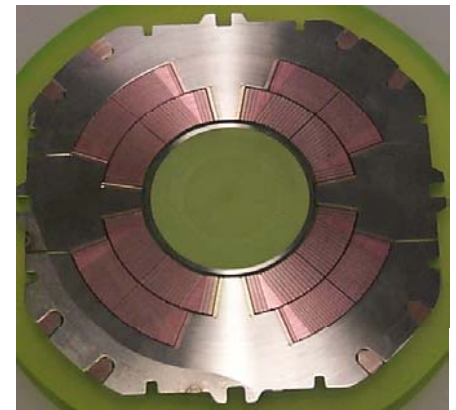
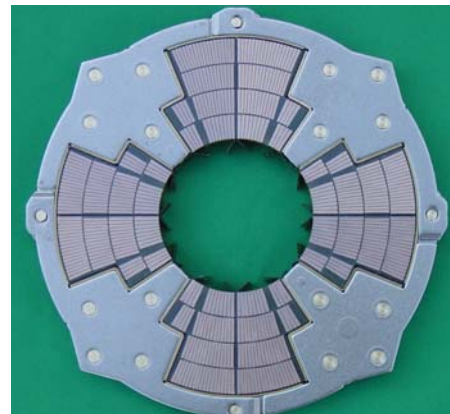
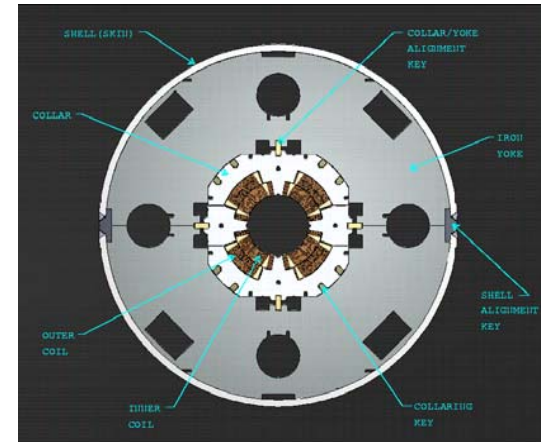
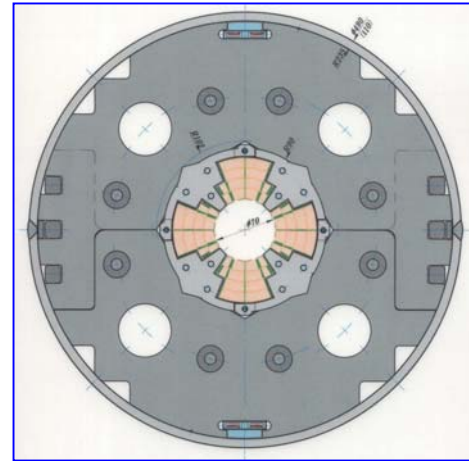
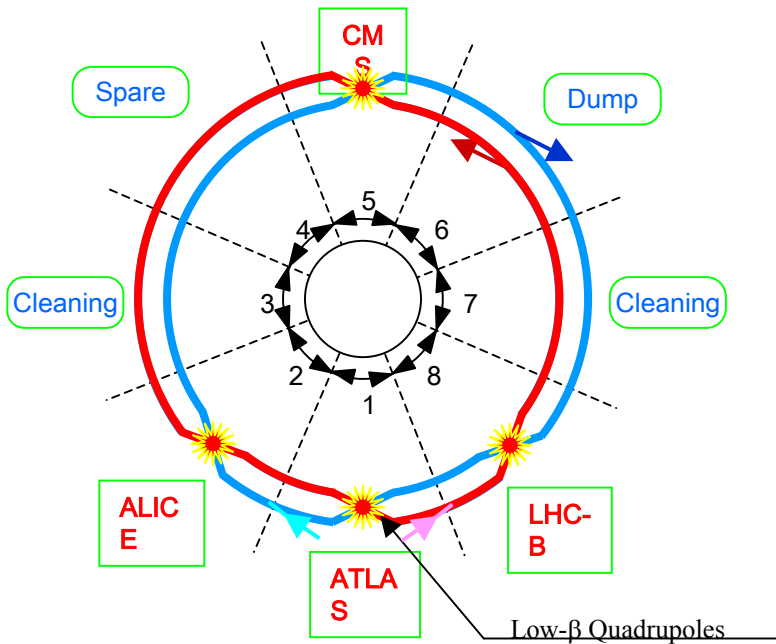


**LHC DIPOLE : STANDARD CROSS-SECTION**



- Twin aperture: space saving, cost saving,  
(First proposed by John Blewett (BNL))

# High Field Gradient Quadrupoles at Beam Interaction Regions



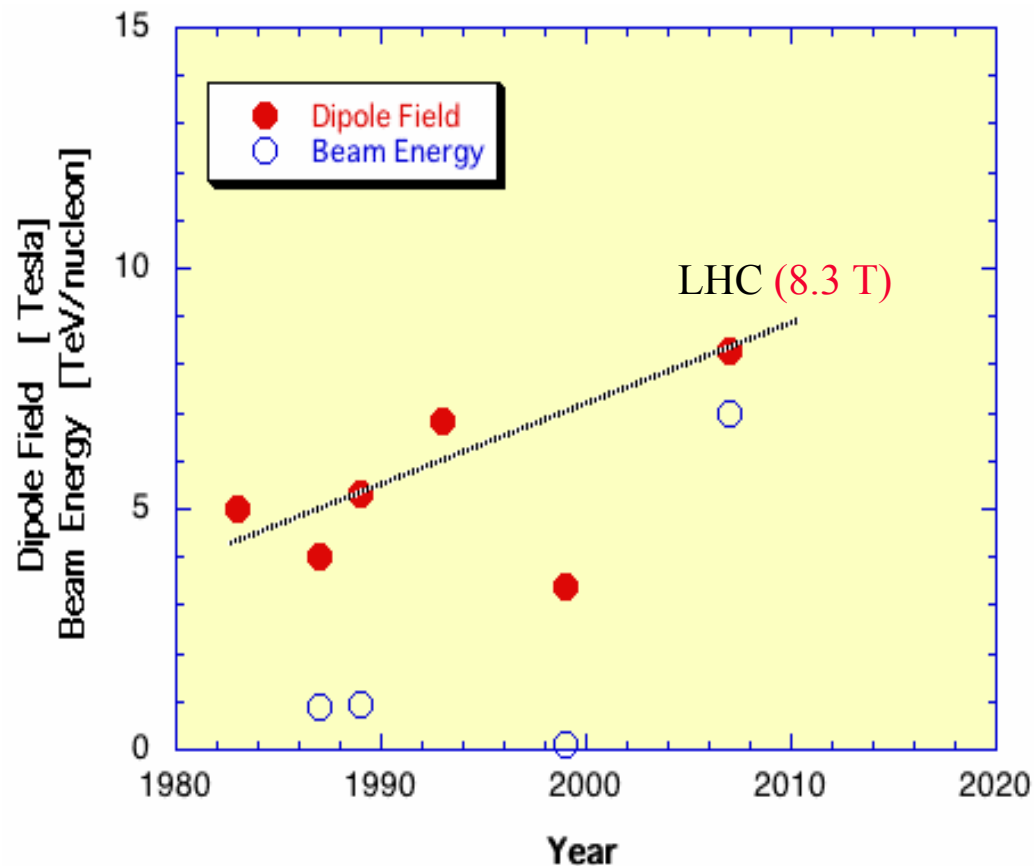
KEK

Fermilab



# SC Accelerators and Dipole Field

	Energy [TeV/Beam]	Field Op. [Tesla]	Tunnel [km]	Status [year]
CBA	0.4	5	3.8	Cancelled (1983)
Teva- tron	0.9	4.4	6.3	Operated (1987)
HERA	0.92	4.7	6.3	Operated (1989)
SSC	20	6.8	87	Cancelled (1993)
RHIC	0.1	3.5	3.8	Operated (1999)
LHC	7	8.3	27	Operation (2007)



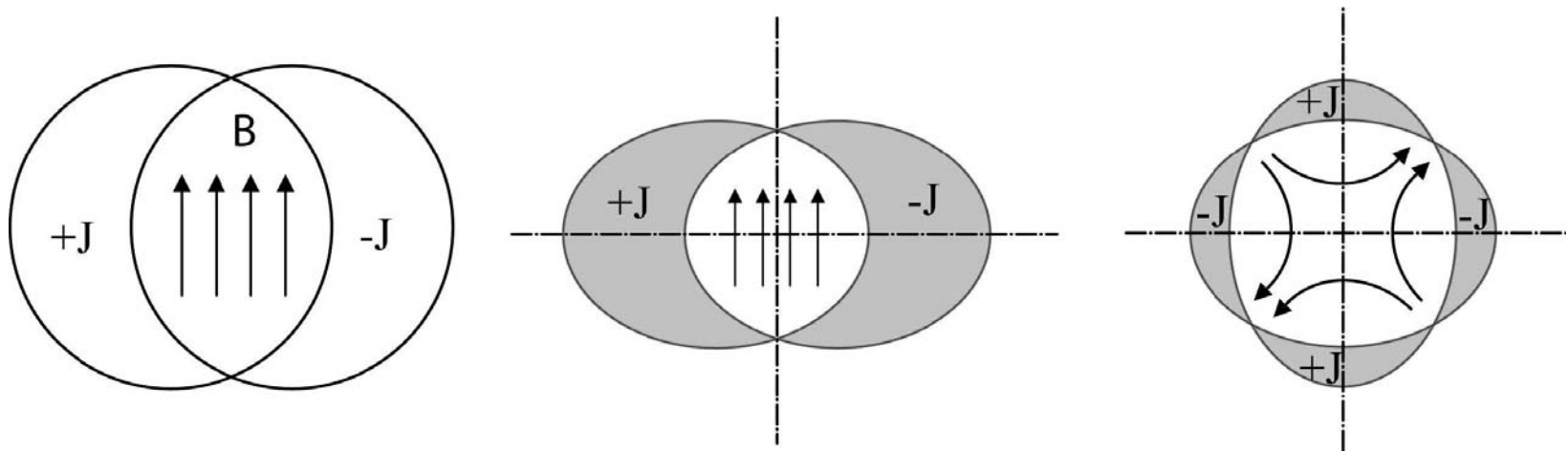
# Comments

- Note the small size of the Tevatron magnet!

Scaling up the field and gradient in cold iron magnets will make them large and heavy.

We should not exclude a return to warm iron, or a combination of warm and cold iron

# Dipole and Quadrupole Field Generated by Current Distribution

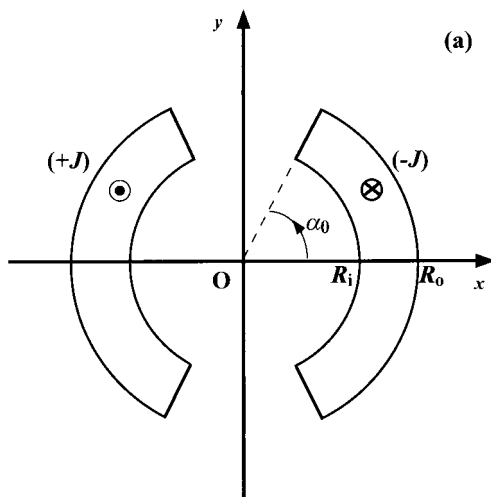


- A cylindrical  $\cos n\theta$  current distribution, where  $\theta$  = azimuthal angle (as also given by superimposed ellipses) provides
  - Dipole ( $n = 1$ ), quadrupole ( $n = 2$ ) and Higher Order Multipole Fields
  - High current density is essentially required for higher field
  - Very precise field quality ( $dB/B < 10^{-4}$ ) required for beam handling

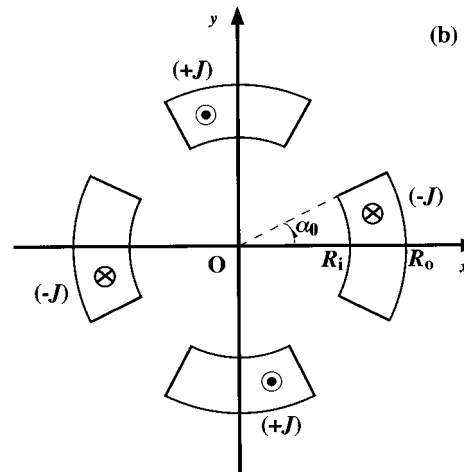


# Cos $\theta$ and Cos2 $\theta$ Coil Designs

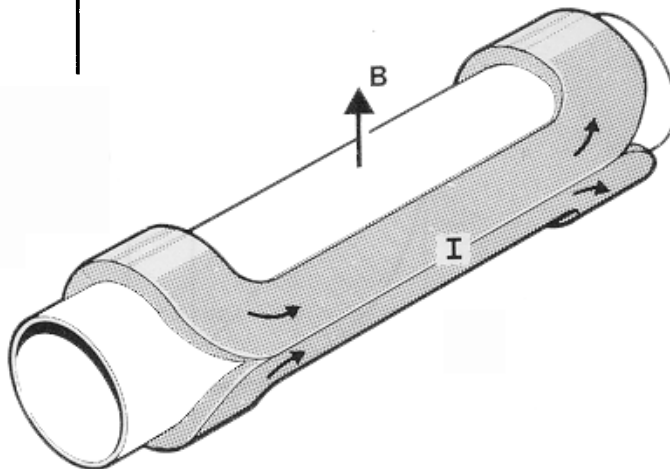
- Most superconducting particle accelerator magnets rely on **saddle-shaped coils**, which, in their long straight section, approximate **cos $\theta$**  or **cos2 $\theta$**  distributions of the conductor



dipole



quadrupole



Saddle-shaped coil  
assembly  
for dipole magnets

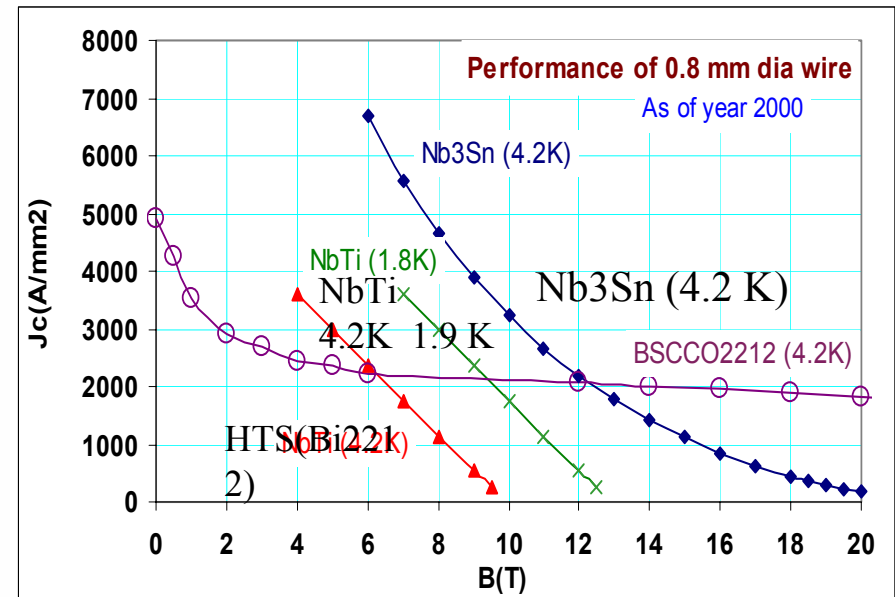
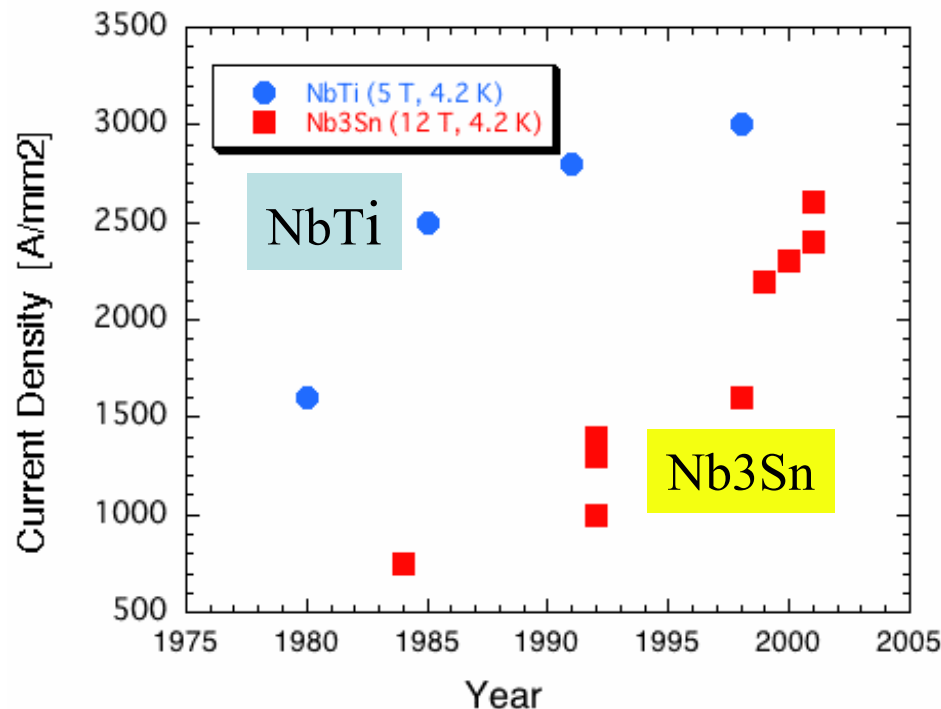
# Comment

- Intersecting ellipses       $\langle - \rangle$       block design
- $\cos\theta$  distribution       $\langle - \rangle$        $\cos\theta$  design
- Stress map in the block design appears to favor this geometry for very high fields and modest aperture
  - need to know  
stress sensitivity vs. background field

# Status of NbTi Magnets

- $J_c$  (NbTi) achieved
  - $\sim 3 \text{ kA/mm}^2$  @ 5 K, 4.2 K,
- Engineering coil current density
  - $300 \sim 500 \text{ A/mm}^2$
- State-of-the-art design: Cos  $\theta$  and cold iron
- Magnetic field that can be reached
  - $\sim 7 \text{ T}$  at 4.2 K
  - $\sim 9 \text{ T}$  at 1.9 K (present practical limit)

# Progress in NbTi and Nb<sub>3</sub>Sn Conductor for Accelerator Applications



E. Barzi et al, Fermilab TD-01-013, (2001)

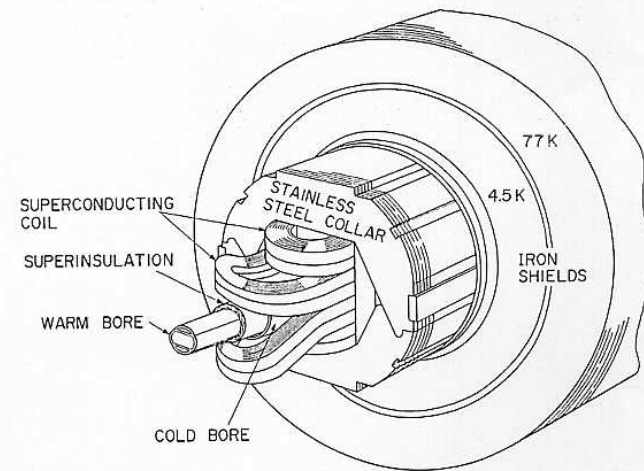
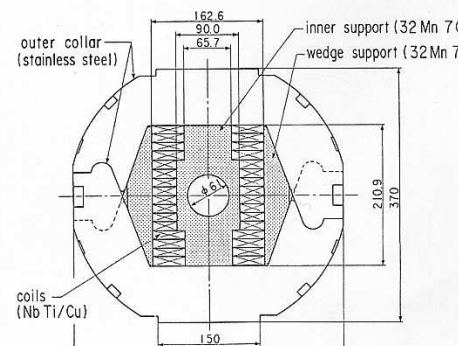
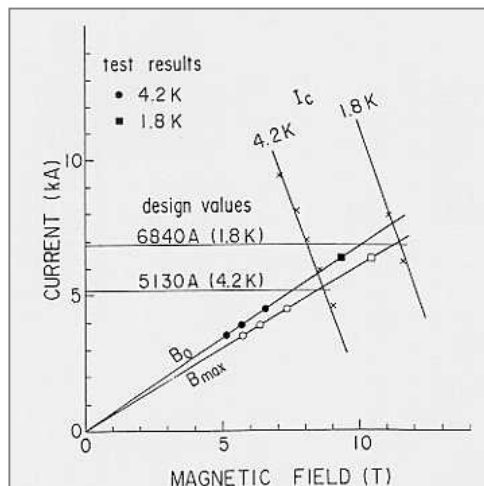
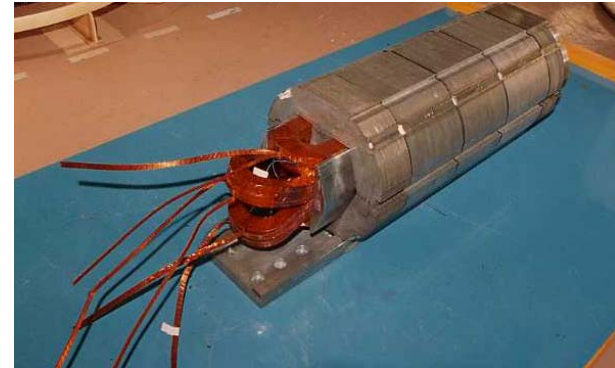
G. Sabbi (MT-18), M. Lamms (ASC-2002)

# Progress in Accelerator Dipoles

Dipole	Coil Config.	Coil Config.	Bore Field	Coil Field
RHIC	NbTi	Cos $\theta$	3.5	4.5
Tevatron	NbTi	Cos $\theta$	4.4	5.5
HERA	NbTi	Cos $\theta$	4.7	5.6
Texas A&M	NbTi	Block	6.5	6.5
SSC (50 mm)	NbTi	Cos $\theta$ (50 mm)	6.6	$\sim 7$
<b>KEK (1.9 K)</b>	<b>NbTi</b>	<b>Block</b>	<b>9.4</b>	<b>10.4</b>
KEK (1.9 K)	NbTi	Cos $\theta$ (50 mm)	10.3	
LHC (1.9 K)	NbTi	Cos $\theta$ (56 mm)	10.5	
CERN (1.9 K)	NbTi	Cos $\theta$ (56 mm)	10.1	
CERN (1.9 K)	NbTi	Cos $\theta$ (88 mm)	9.6	

# KEK NbTi Block Dipole

- Peak field 10.4 T.
- Central field 9.4 T

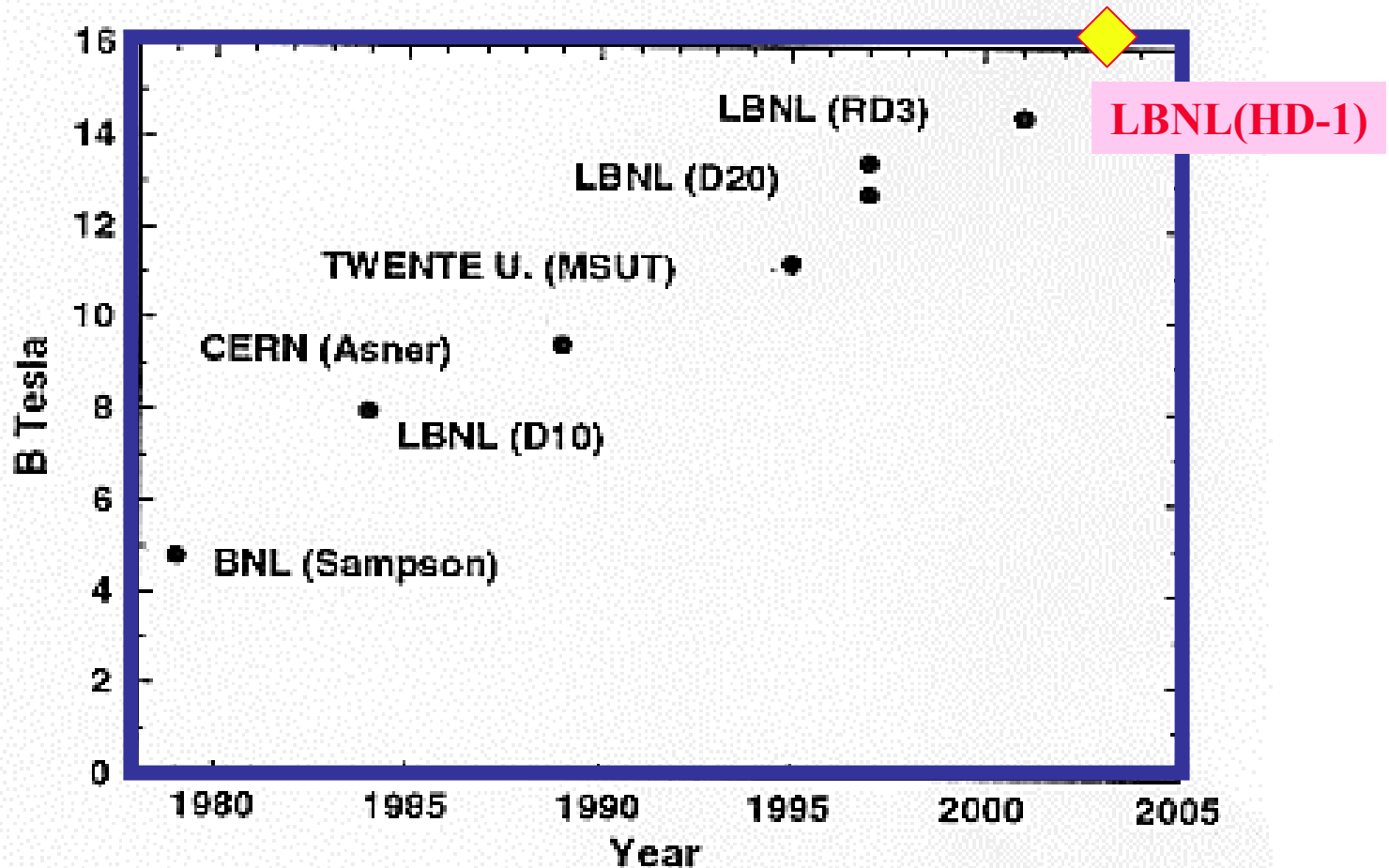




# Comment

- Block design with turned-up ends is not new

# Progress of Nb<sub>3</sub>Sn Dipoles



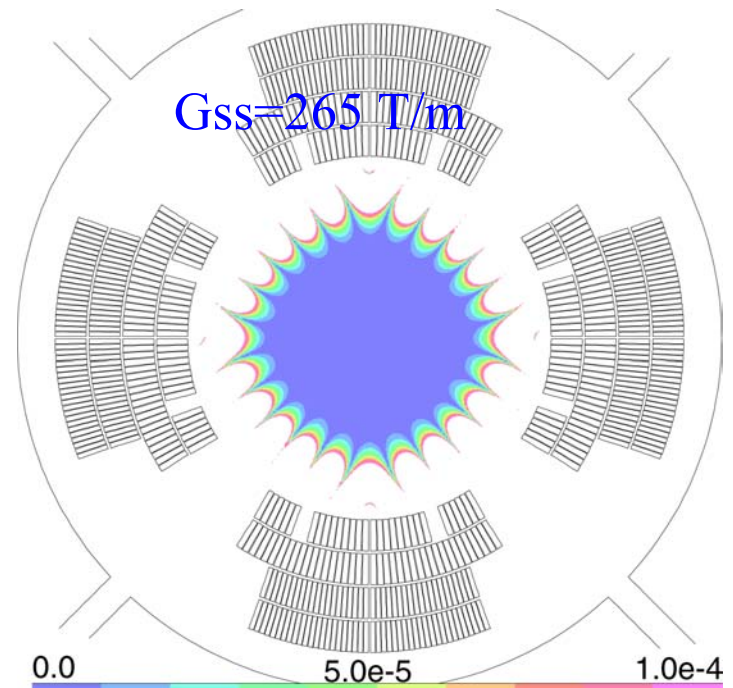
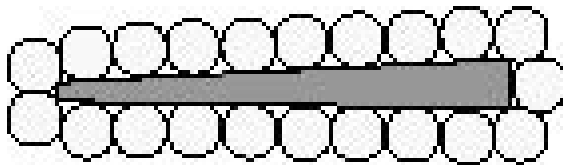
- R. Hafalia et al., IEEE Trans. Vol. 12, No. 1 (2002) 47 (MT-17)

# Looking to the Future

- **Nb<sub>3</sub>Sn** magnets for
  - LHC Luminosity Upgrade
    - **Large Aperture**, high gradient **Quadrupoles**
  - Future Energy Frontier beyond LHC
- **HTS** for future possibilities,
  - High intensity machine
    - Muon colliders and neutrino factories

# IRQ Upgrade Design Study at LBNL

- **cos  $\theta$**  design
  - 90 mm bore, 1.9 K
  - ✓ Four layers – fully keystone Nb<sub>3</sub>Sn Cable



by et al., WAAP, March 2003

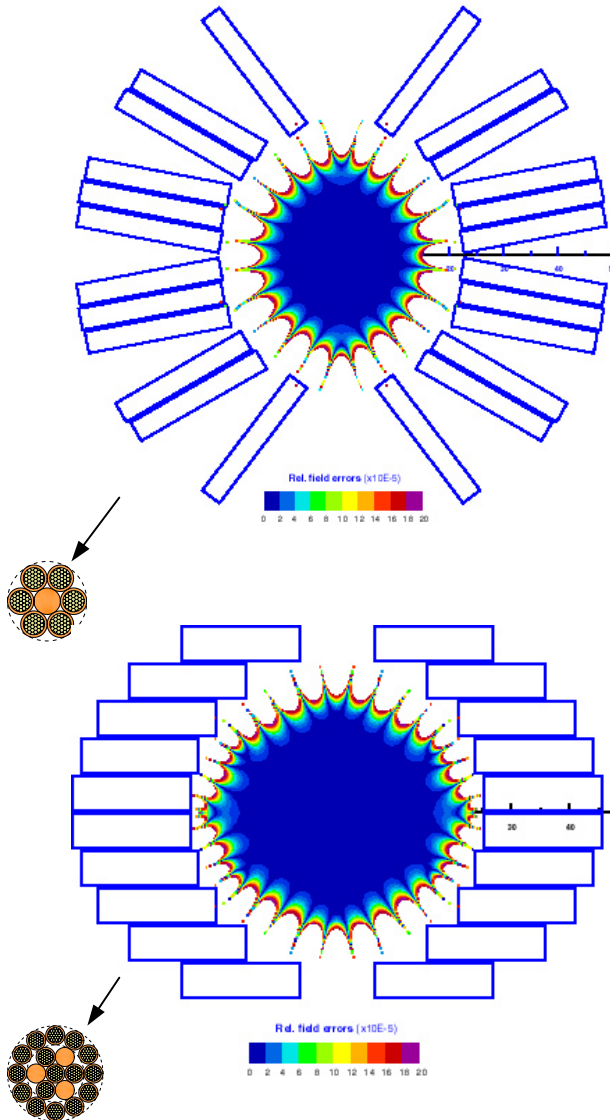
# Why not other currents? Studies at Fermilab

## Shell type dipole coil:

- o Single-layer
- o 45 mm bore with vertical ellipticity;
- o 11-12 T at  $J_c(12T)=3\text{kA/mm}^2$
- o 90-100 kA
- o Field quality within  $10^{-5}$
- o Same coil volume as 2-layer coil

## Block type dipole coil:

- o Single-layer design with minimum turns
- o 45 mm bore
- o 11-12 T field at  $J_c(12T)=3\text{kA/mm}^2$
- o 100-110 kA
- o Field quality within  $10^{-5}$
- o Suitable for common coil design

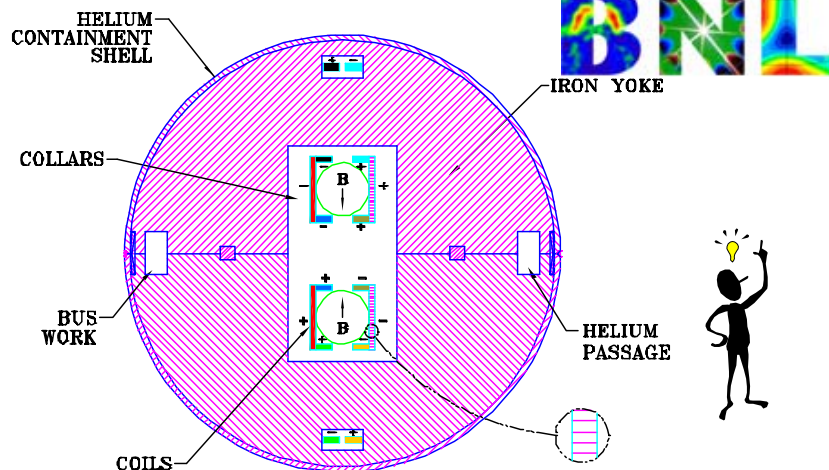


# Comment

- There is no magic in 10 – 20 kA

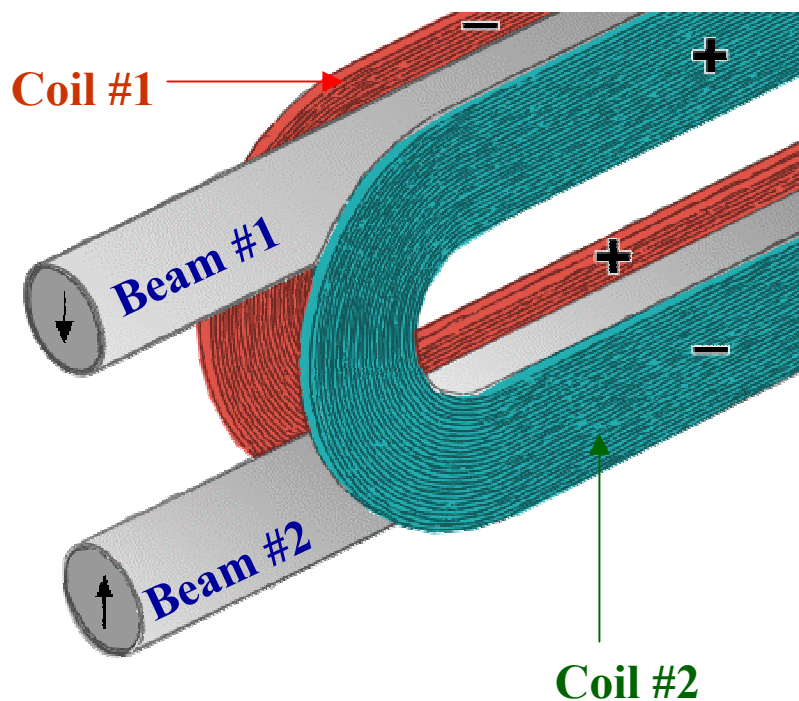
We must not confine ourselves to this current just because the test set up suits it – the cost of a new test set up would not be excessive





# Common Coil Design

- **Simple 2-d geometry**
  - with large bend radius
- **Conductor friendly**
  - no complex 3-d ends
- **Compact**
  - quadrupole type cross-section
- **Block design**
  - Simpler handling large Lorentz forces
- **Combined function magnets**
  - possible
- **Efficient**
  - Methodical R&D
  - Simple & modular design
- **Minimum requirements**
  - on expensive tooling and extensive labor
- **Lower cost magnets expected**



**Main Coils of the *Common Coil Design***

# Comment

- The common coil design, though elegant, does not appear to be the best for very high field
  - Side-by-side is more convenient for twin aperture
  - Forces are more difficult to handle than in side-by-side block design
  - Peak field on conductor is higher
  - Field quality is harder to obtain

# Are there other ideas out there?

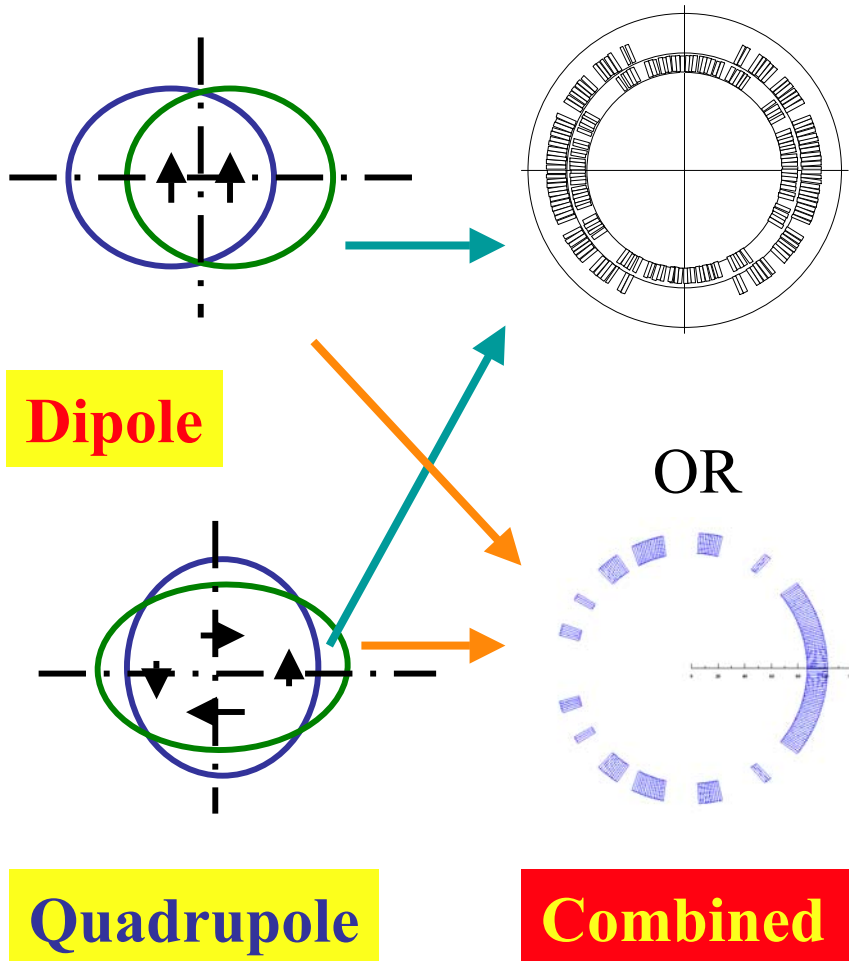
This is a unique moment in time to think outside the box

- Example: how about combined function magnets?  
This was studied for LHC: interesting, but too late.  
Idea is now applied to J-PARC superconducting beam line for neutrino experiments (KEK-JAERI)
- Can be cost effective
  - Only one type of magnet to develop
- Higher energy for given tunnel length/diameter

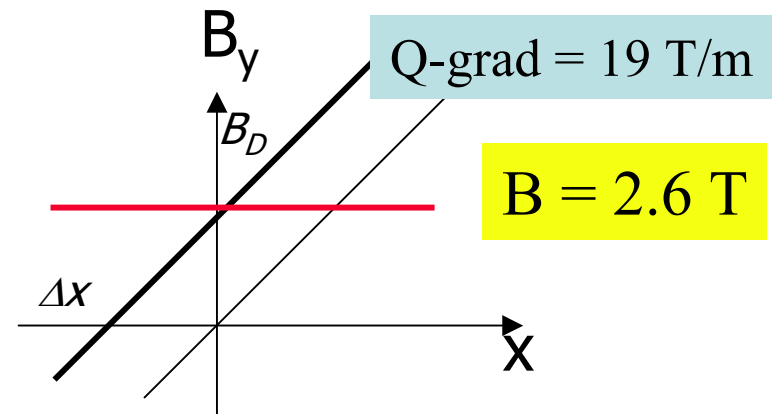
# Combined Function Superconducting Magnets

- Can be cost effective
  - Only one type of magnet to develop
- Higher energy for given tunnel length/diameter
- Example: J-PARC superconducting beam line for neutrino experiments at KEK-JAERI

# Concept of Combined Dipole Field with Quadrupole

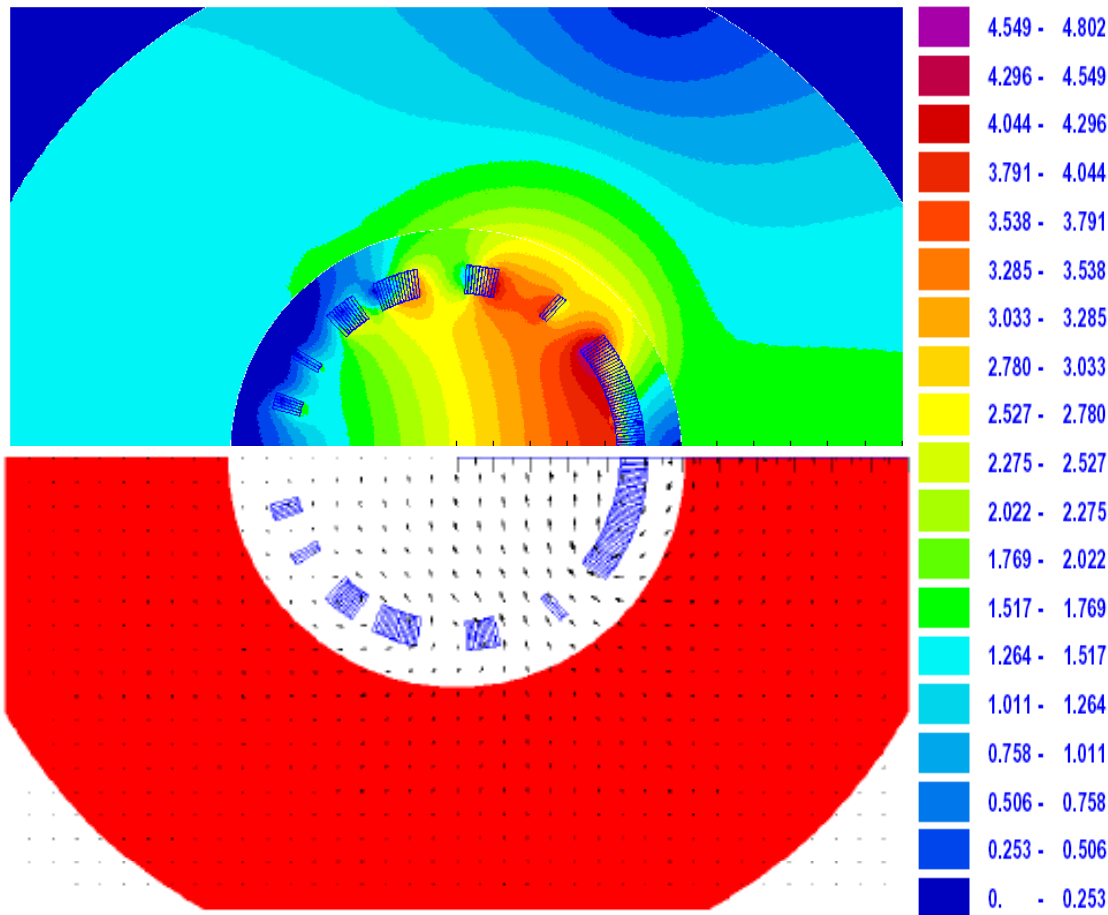


$$\begin{aligned}
 B_y &= B_D + Q_{\text{grad}} \times x \\
 &= Q_{\text{grad}} (x - \Delta x) \\
 \Delta x &= -\frac{B_D}{Q_{\text{grad}}}
 \end{aligned}$$

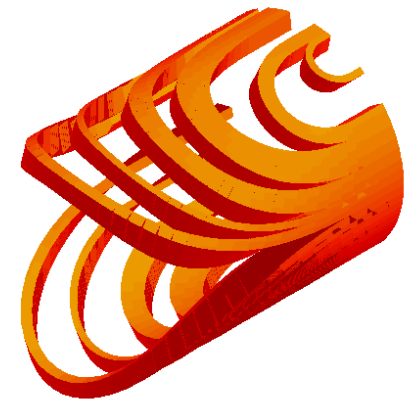


**Peak Field: 4.2 T**

# 2D & End Electromagnetic Design (ROXIE optimization)



- $B = 2.6 \text{ T}$
- $G = 18.5 \text{ T/m}$
- $I = \sim 7 \text{ kA}$
- $L = \sim 15 \text{ mH}$
- $\text{Quality} < 10^{-3}$   
@ 5 cm



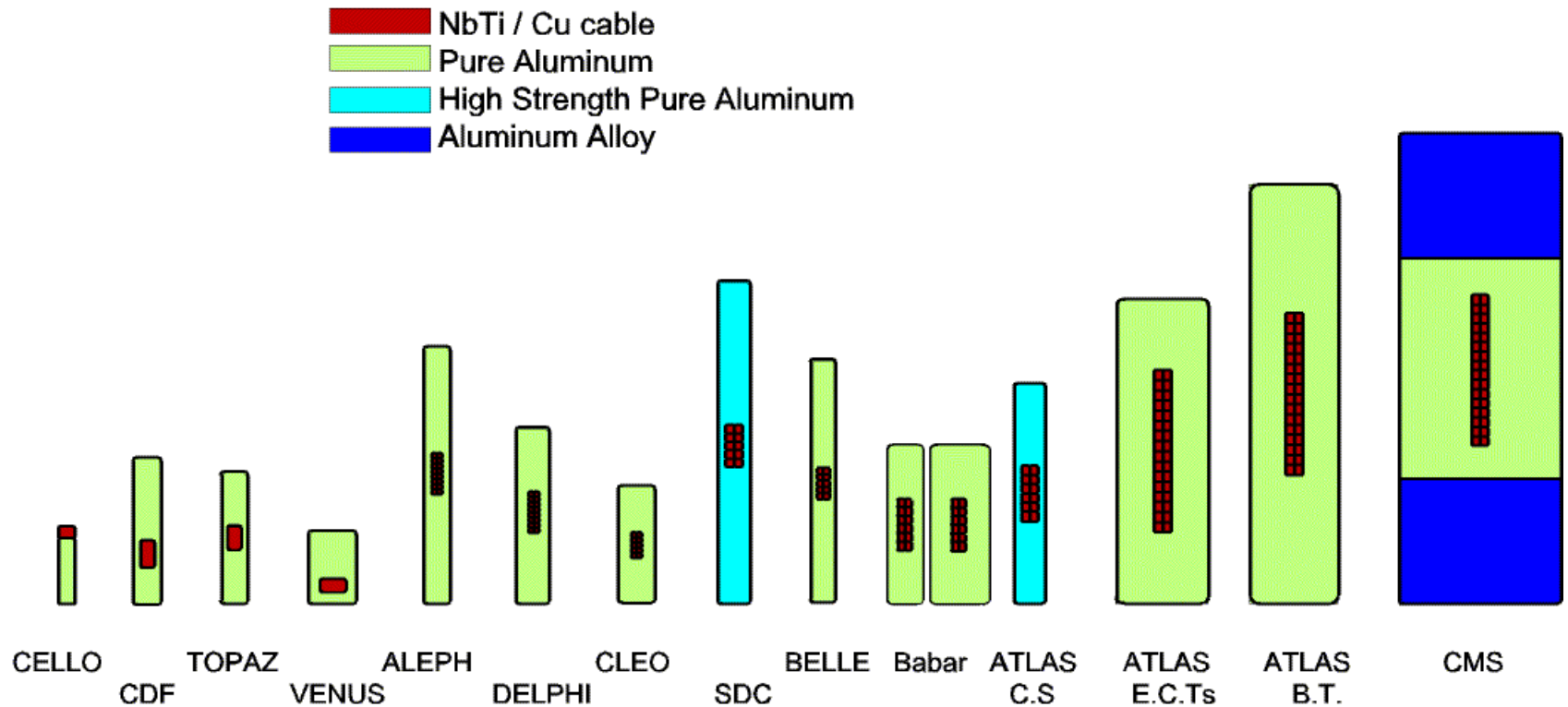
Acknowledge to ROXIE S. Russenschuck et al) to make the design possible



# Can some Features of Detector Magnets be imported?

- Al-stabilized superconducting coils
- Indirect cooling, forced flow 2-phase helium or thermo-siphon cooling
- Quench propagation strips of pure Al

# Progress of Al-stabilized SC



# Roles of Aluminum Stabilizer

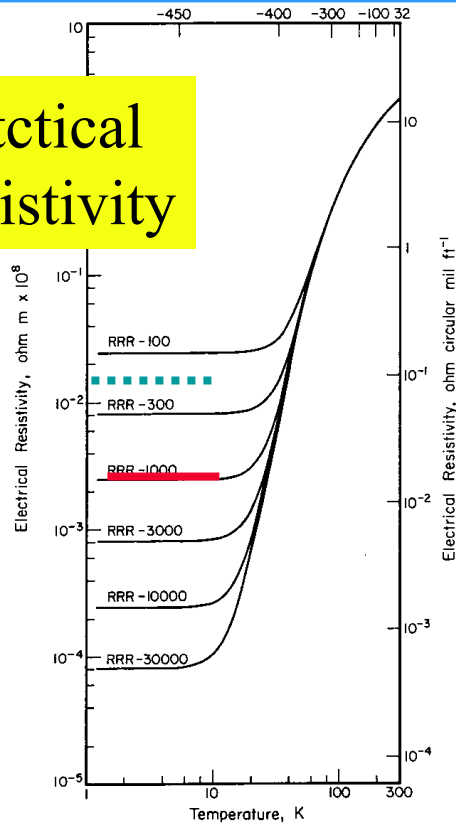
- **Stabilizer for Superconductor**
  - Low Resistivity
- **Energy absorber with Joule Heating in case of quench**
  - Large heat capacity / mass
- **Transparency / Light weight**
  - Low  $Z$ , and low density

 **High-Strength Aluminum Stabilizer**  
has been developed

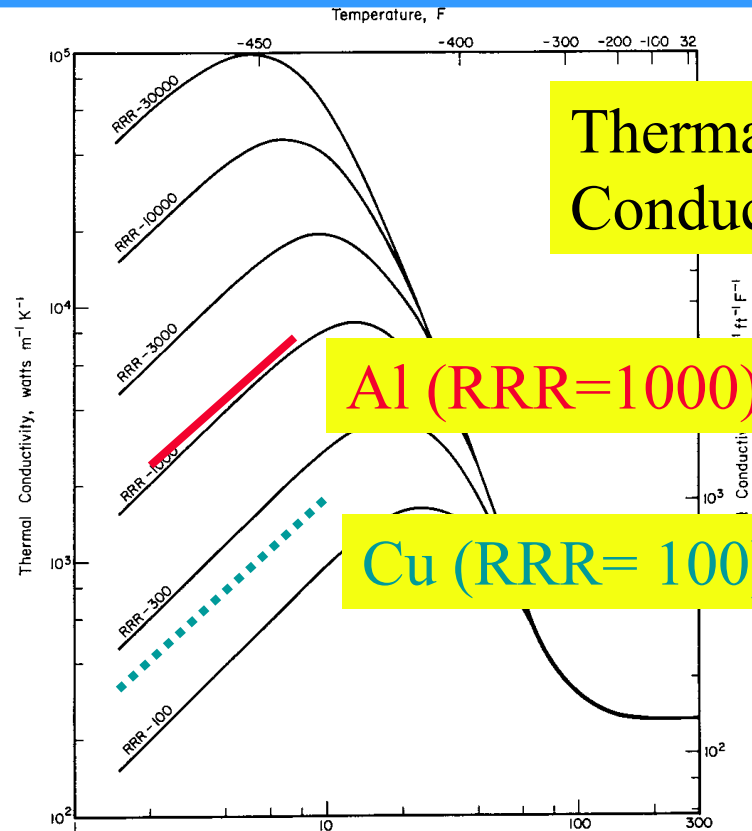
Can we find a use for it?

# Electrical and Thermal Characteristics of Aluminum

Electrical Resistivity

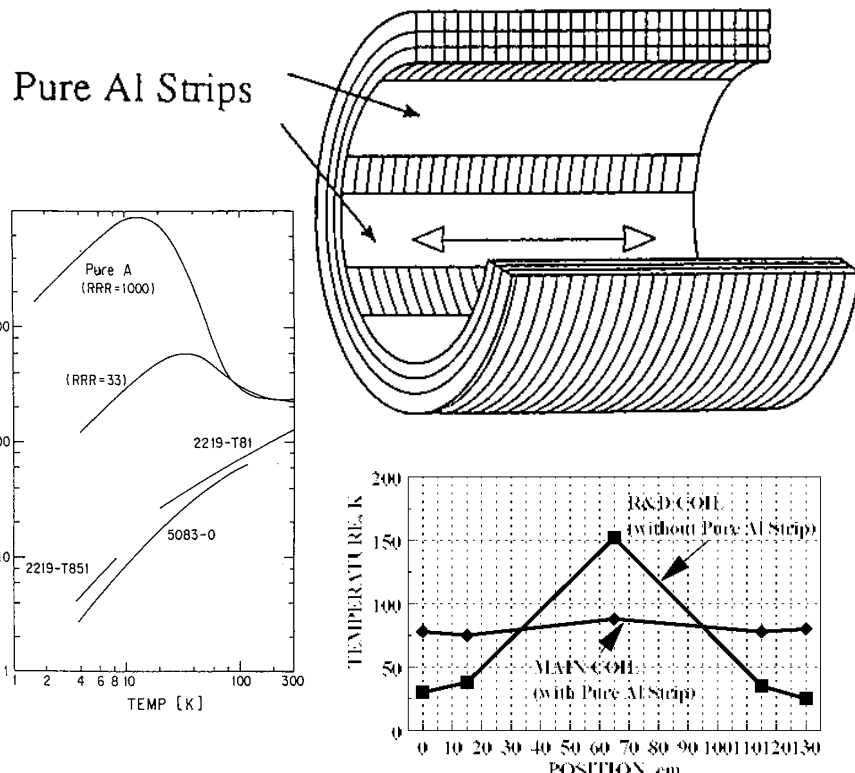


Thermal Conductivity



Aluminum can provide a very wide range characteristics , depending on the purity (or RRR)

# Fast Quench Propagation by using pure-Al Strips



**Circumferential Velocity:**

$$V_{\phi} = (J/\gamma C) \cdot \{L_0 T_s / (T_c - T_o)\}^{1/2}$$

**Axial Velocity:**

$$V_z = (k_z/k_{\phi})^{1/2} \cdot V_{\phi}$$

**To improve Z propagation;**

**Axial Pure Al-strip useful !!**

**Axial Pure-Al strip useful to homogenize Coil temperature**

# Conclusion

- NbTi Accelerator magnets @ 1.9 K well established
- Nb<sub>3</sub>Sn magnets expected for beyond 10 T
- Nb<sub>3</sub>Sn dipole has achieved **> 15 T** at LBNL

## Future

- Is **warm iron** worth revisiting?
- Block vs.  $\cos \theta$  debate: see “**stress map**” in the winding...
- Why 10 – 20 kA? Why not 5 kA or **50 – 100 kA**?
- **Combined function** design?
- Can we make use of **high-strength aluminum** stabilizer?  
(from Large Scale Detector Magnet R&D ) ~200 MPa
- Can we make use of **pure Al “drains”** ?